

Date: Wednesday, 21/05/2008 8:53:37 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET  
 Job Number : 39361  
 Estimate Number : 13313  
 P.O. Number :  
 This Issue : 21/05/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D37943  
 First Issue : / / Type : SMALL / MED FAB Drawing Number : PRELIM  
 Previous Run : 39345 Drawing Revision : PRELIM  
 Material :  
 Due Date : 28/05/2008 Qty: 40 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A 08-05-13 new issue DD verified by:EC



## Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 1.3469 sf(s)/Unit Total : 53.8776 sf(s)  
 NEOPRENE SHEET 0.063  
 Batch: 107658 HB 8-5-21

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3794  
 Dwg Rev: PREL  
 Prog Rev: PREL

UPDATED FLAT PATTERN

HB Note 0.531 x 0.760 abround  
 8-5-21



2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08.05.22 (40)  
 ENGINEERING  
 APPROVAL

08.05.22

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

(40)

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 39361

Part Number: D37943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/23 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

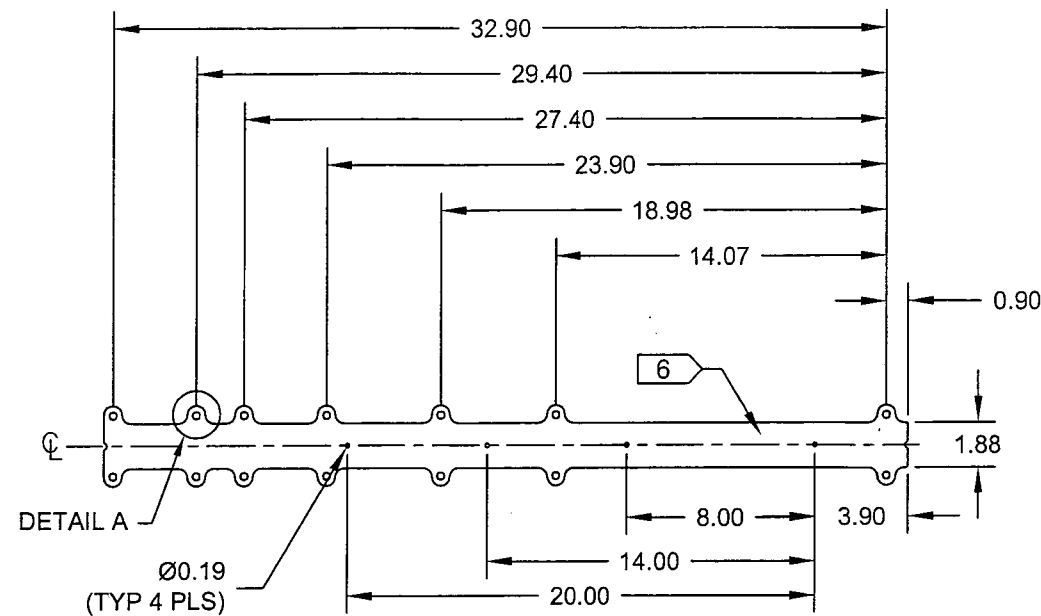


mf 08-05-22

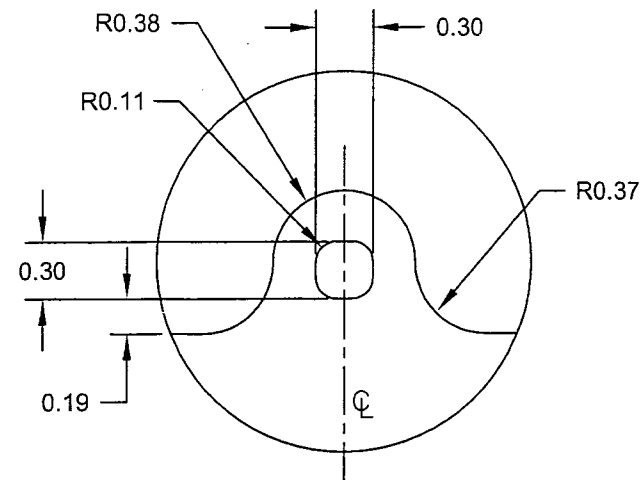
POSITIVE RECALL

EFFECTIVE 05.21 AUTH LA

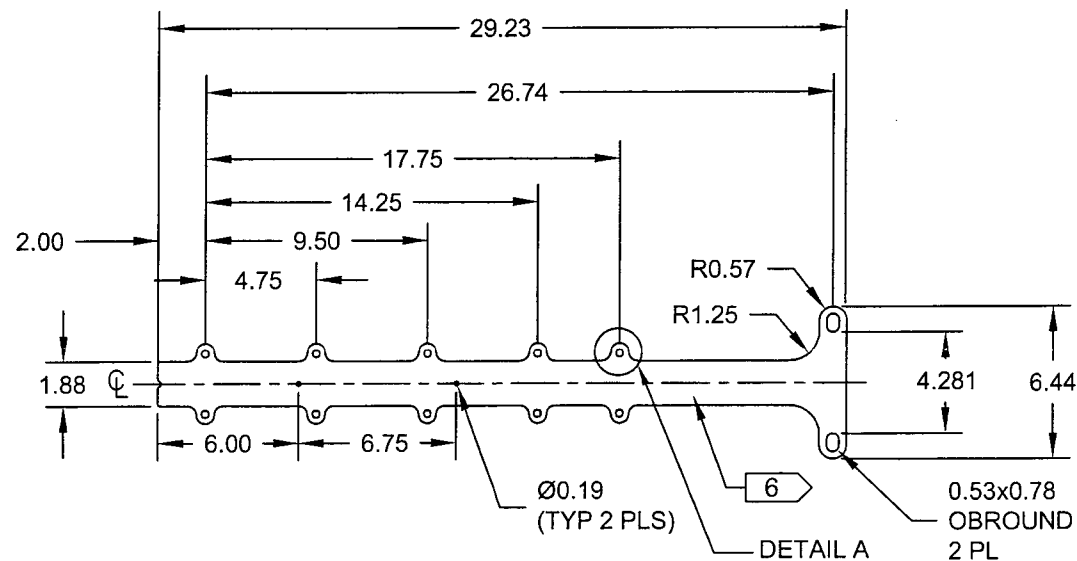
RELEASED LA DATE 05.22



**D3794-1 GASKET**



**DETAIL A**  
SCALE 8X



**D3794-3 GASKET**

**PRELIMINARY IS**

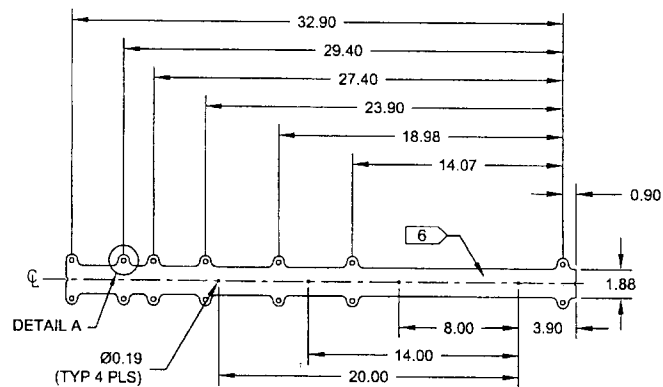
**PRELIMINARY ISSUE**  
08.05.14

**NOTES:**

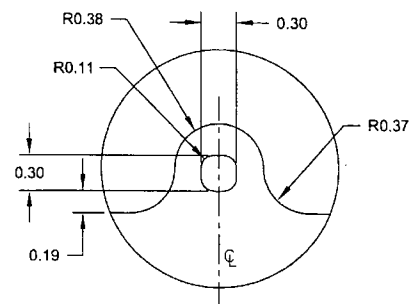
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

A	NEW ISSUE	PH	08.05.14
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	PH		
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D3794	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	08.05.14	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

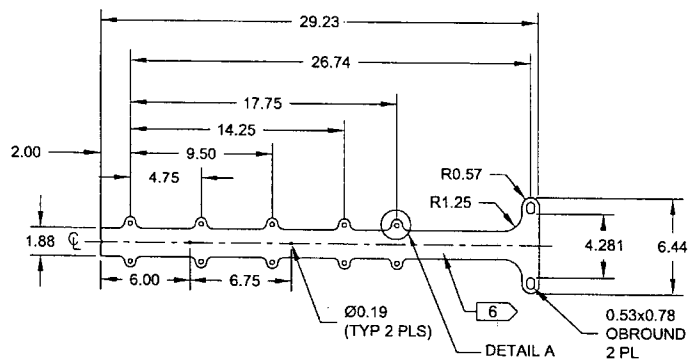




**D3794-1 GASKET**



**DETAIL A**  
SCALE 8X



**D3794-3 GASKET**

**RELEASED**  
08-05-14

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